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# NEWSLETTER

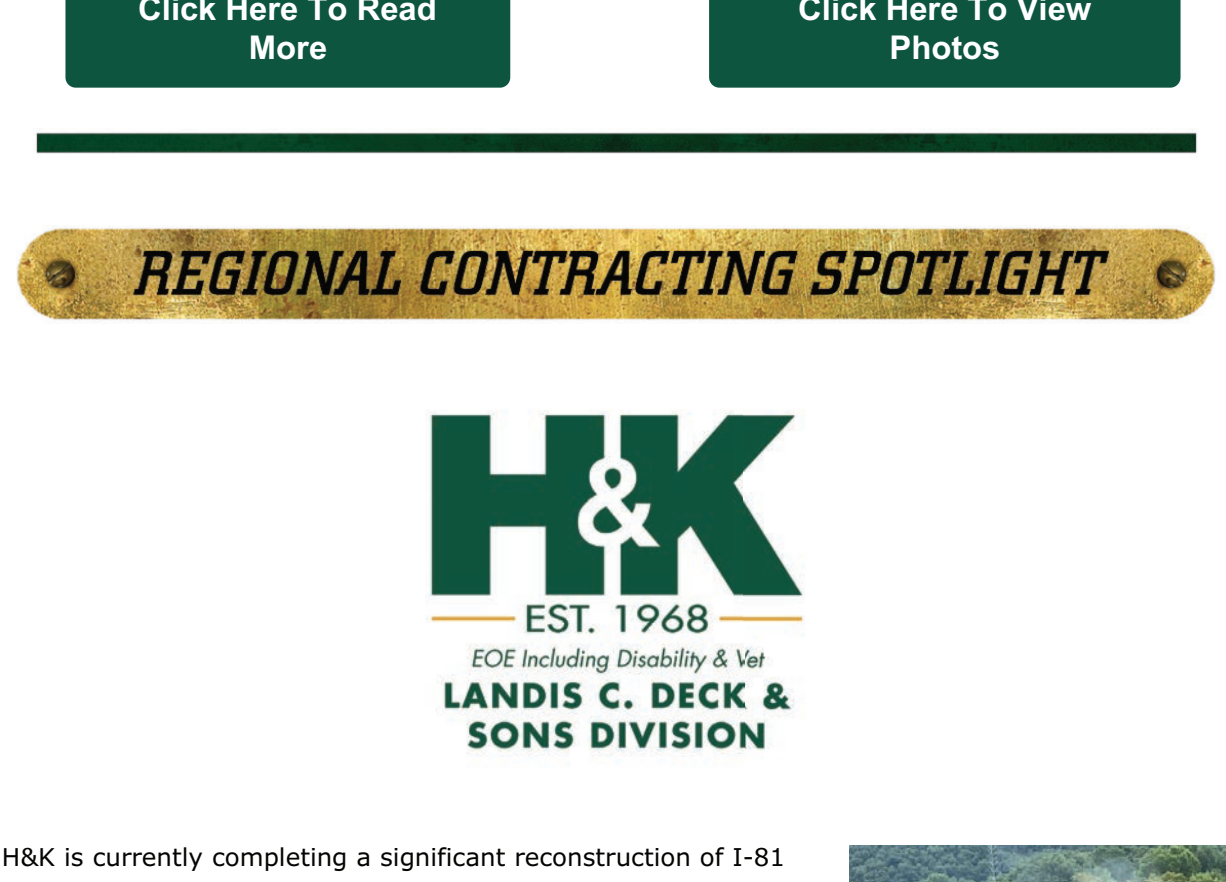
## H&K's Quarterly Newsletter

July - Oct. 2023 | Issue No. 3

This quarter features H&K's Central/Western Region

### Easton Block & Supply Welcomes New Block Plant To Its Manufacturing Lineup

With mining and manufacturing history dating back to the 1930's, H&K Group, Inc.'s (H&K's) Easton Facility has always been a corporate, regional, and industry-wide location of business prominence. With operations like Easton Quarry & Asphalt, H&K's Lehigh Valley (civil contracting) Division, and Easton Block & Supply (EB&S), significant and consistent commerce has passed through this facility for nearly four decades. As many rightly classify H&K's Easton Facility as a construction materials and civil contracting hub, it can sometimes be overlooked that this location is also home to one of the region's premier block manufacturing facilities, in EB&S.



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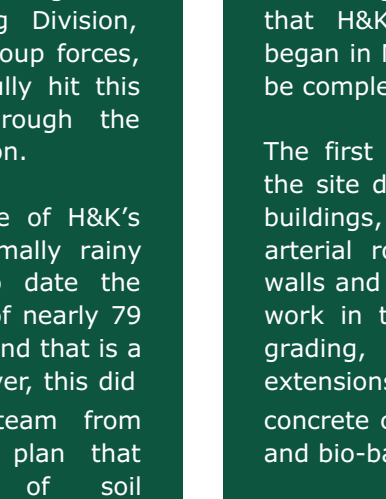
## REGIONAL CONTRACTING SPOTLIGHT



H&K is currently completing a significant reconstruction of I-81 Section 25M in Schuylkill County, PA. The proposed improvements to this segment of I-81 will address deteriorating roadway and structure components as well as design deficiencies, while also reducing future traffic congestion during peak travel times. The project includes extensive concrete roadway repairs, asphalt base repairs, asphalt binder course, "SMA" asphalt surface course to both the NB and SB routes of I-81, and several exit ramps from Pine Grove to Minersville. In total, the project includes 300,000 SY of asphalt milling and nearly 95,000 tons of asphalt!



The project commenced in June of 2023 with a required completion of June 2025. H&K expects to have the project completed early in the Summer of 2024.



Technically three projects in one, Mass Grading and Killinger Road Contracts for Excel Inc., a Massachusetts corporation - d/b/a DHL Supply Chain (USA) - was awarded in late 2021, along with Clear Springs Logistics Park Building 2 with Peak Construction as the general contractor. H&K's Harrisburg Division, along with additional H&K Group forces, have been able to successfully hit this project extremely hard through the 2022/2023 construction season.

With a delayed start outside of H&K's control thanks to an abnormally rainy 2022 fall/winter season, to date the project has suffered a total of nearly 79 days of inclement weather - and that is a conservative estimate. However, this did not stop the operations team from coming up with a game plan that included implementation of soil stabilization, in addition to long hours, to achieve the goal of a pad turnover of mid-winter. This would allow Peak Construction to start working on Building 2 and stay on track with the original substantial completion slated for the end of September 2023.

Moving 2,000,000 CY of earth and rock, over 28,000 LF of utility pipe, 70,500 SF of retaining wall, and an added Township roadway widening with associated work, the team is currently on track to complete both the building contract and widening contract by the end of September / early October, respectively. Weather permitting, the mass grading contract should be completed by early November.



H&K's Summerdale Infrastructure Project includes five (5) separate contracts for multiple developers including Metropolitan Development Group, WAWA and others. The project is located just south of I-81 near Harrisburg, PA. The entirety of the work that H&K is currently contracted for began in May of 2021 and is expected to be completed in the Summer of 2024.

The first phase of the project included the site developments for 13 apartment buildings, the construction of internal arterial roads, two (2) large retaining walls and a roundabout intersection. The work in this phase also included mass grading, sewer and water main extensions, stormwater management, concrete curb & flatwork, asphalt paving and bio-basins.

The second phase of the project is HOP improvements on the surrounding roads, including U.S. Route 15 and two (2) additional state roadways. This phase includes a new off ramp from US 15, stormwater infrastructure upgrades, and development of a new signalized intersection with widened asphalt roadways, including new ADA accessible curbs and sidewalk. This phase of the project is expected to be completed by late Fall of 2023.

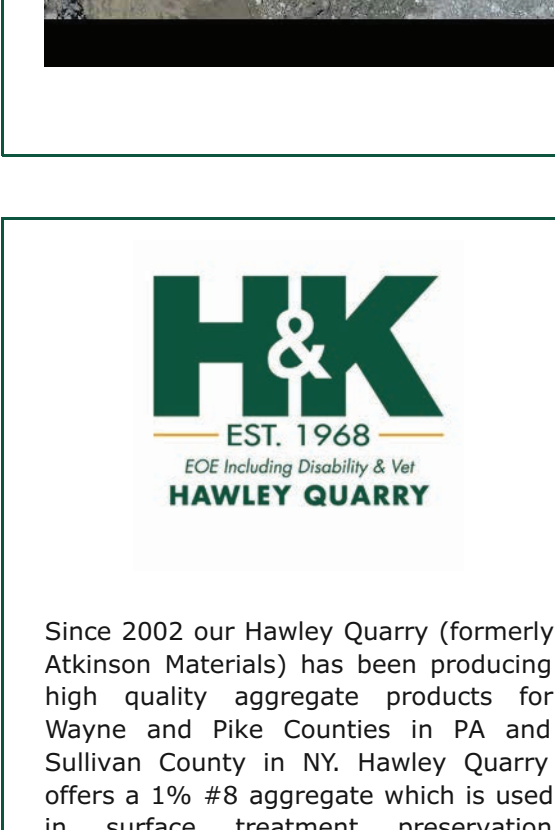
The third phase of the project is for the development of the six (6) commercial lots within the project limits. H&K will be doing our part to help bring the Mid-State its first WAWA Convenience Store as the first of the lots to be developed. Our scope will include the earthwork, sewer and water main extensions, stormwater management, concrete curb and flatwork, asphalt paving. This work will start late in Fall 2023 and be completed in Spring of 2024.



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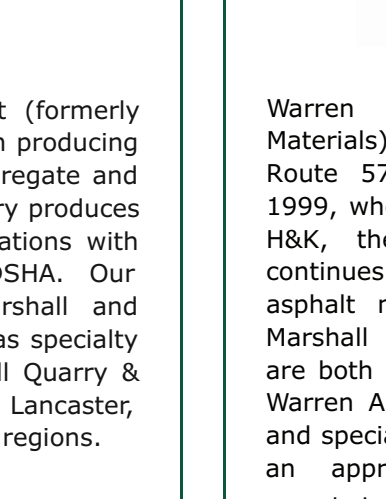
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Lehigh Valley International Airport has been improving their infrastructure over the last couple of years and the Lehigh Valley Division has been involved in four of these projects.

- Runway 6-24 Rehabilitation Project involved milling and repaving the runway along with relocating and improving multiple Taxiways.
- Runway 13-31 Joint Repair Project involved milling and repaving various sections of the Runway.
- Comprehensive Landside/Airside Improvement Project consisted of reggrading the approach at the 24 end of Runway 6-24, and the milling and paving of customer parking lots and access roads.
- Task 18 Security Checkpoint Improvement Project was a complete sitework project for the new TSA Screening addition. H&K's Structures Division installed the SOE walls for the 25-foot-deep excavation and installed 215 micropiles.

Through three different General Contractors, the Lehigh Valley Division is working on five separate projects at Gummesson Grounds. The project scope is the demolition of the existing stands, utility installation, and excavation for the various improvements to the soccer stadium.

- Simon Center Project is exterior sitework improvements for better student access as well as safety upgrades.
- New Hall consisted of paving the new parking deck and access roads.
- Rinek Rope Sitework created additional parking for Lafayette College by regarding the embankment using retaining walls installed by H&K's Structures Division and resurfacing the existing parking lot.
- The final project was to demolish an existing garage and apartment at Lafayette's Presidents House and install new driveways and brick pavers. The new construction created an area for the President to hold outdoor functions.

Foley CAT is building a new location strategically located just off Route 78. The new location will be used for CAT sales, rentals, and service. The Foley CAT Project is a sitework project that consisted of utility installation, 7,850 cubic yards of topsoil stripping, 67,000 cubic yards of excavation, Dynamic Compaction, paving, Riverstone display areas, retaining walls and the installation of two Storm Trap underground detention systems. The Storm Trap systems were fabricated by H&K's Atlantic American Precast Division.

The Clayton University Center at Lehigh is the main hub for the campus. The current project is to renovate the existing center inside and out. The Lehigh Valley Division is constructing new storm water conveyance along with sanitary sewer, new pathways, walls, and access roads. This all needs to be done in tight quarters as the University is in session.

[Click Here to Explore H&K's Heavy Civil Services](#)

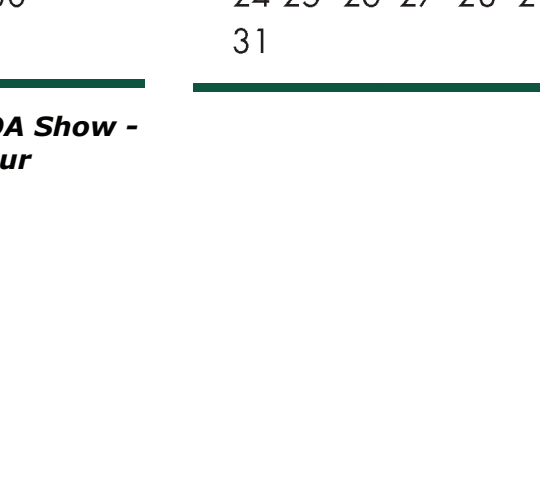
## REGIONAL MATERIALS SPOTLIGHT



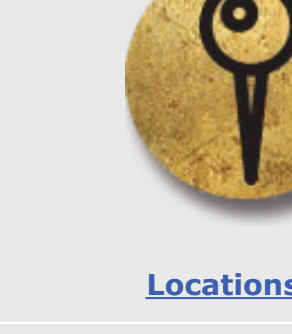
Bedrock Quarry has been supplying NEPA and southern NY with high quality construction aggregate since 2004. Bedrock Quarry, along with our Hawley Quarry, produce and offer 1% #8 aggregate which is used for surface treatment preservation projects. These projects prolong the life cycle of the roadways in the area.



In mid 2022, Easton Asphalt's new 400 ton per hour asphalt plant was officially opened to customers in the surrounding region. EASTON Asphalt offers PENNDOT and NJDOT asphalt mixes, a well as SUPERPAVE mixers and other various custom mixes.



Silver Hill Quarry & Asphalt (formerly Silver Hill Materials) has been producing high quality construction aggregate and asphalt since 1986. Our quarry produces aggregate that holds certifications with PennDOT, DelDOT and MDSHA. Our asphalt plant produces Marshall and SUPERPAVE Designs as well as specialty and custom mixes. Silver Hill Quarry & Asphalt proudly serves the Lancaster, Berks and Chester County PA regions.



Warren Asphalt (formerly Warren Materials) is conveniently located on Route 57 in Stevensville, NJ. Since 1999, when the facility was acquired by H&K, the plant has produced and continues to produce high quality asphalt mixes including the standard Marshall and SUPERPAVE designs that are both NJDOT and PennDOT certified. Warren Asphalt also offers custom mix and specialty designs. The facility is also an approved recycling center for recycled asphalt pavement, or RAP.



Since 2002 our Hawley Quarry (formerly Atkinson Materials) has been producing high quality aggregate products for Sullivan and Pike Counties in NY. Hawley Quarry offers a 1% #8 aggregate which is used in surface treatment preservation projects. This treatment increases the life cycle of the roadways in the surrounding region.



In 2022 H&K Group, Inc. performed a complete re-design and replacement of the crushing plant at our Penn/MD Quarry located in Peach Bottom, PA. The plant consists of a new secondary and tertiary crusher, scalp screen, finish screens and wash screens. Additional conveyors and stackers were added to allow Penn/MD Quarry to offer more diversified aggregate products that the previous plant could not offer. These changes have allowed Penn/MD Quarry to double their production of aggregate products.



[Click Here to Find H&K's Facility Locations](#)



**POSTPONED!**  
New Date: **Saturday, October 7th, 2023**  
IN HONOR OF JOHN R. "JACK" KIBBLEHOUSE



Hickory Valley Golf Club • Gilbertsville, PA

16th Annual Charity Golf Open

### Calendar of Events

Stay connected with the H&K's Team! Come visit us or register at any of our upcoming events that we'll be hosting or presenting at.

OCTOBER							NOVEMBER							DECEMBER						
SU	MO	TU	WE	TH	FR	SA	SU	MO	TU	WE	TH	FR	SA	SU	MO	TU	WE	TH	FR	SA
1	2	3	4	5	6	7	1	2	3	4	5	6	7	1	2	3	4	5	6	7
8	9	10	11	12	13	14	8	9	10	11	12	13	14	8	9	10	11	12	13	14
15	16	17	18	19	20	21	15	16	17	18	19	20	21	15	16	17	18	19	20	21
22	23	24	25	26	27	28	22	23	24	25	26	27	28	22	23	24	25	26	27	28
29	30	31					29	30						29	30	31				

10/7 - H&K's Golf Open (Postponed Date)

11/3 - EPWPCOA Show - Plant Tour

10/13 - EPWPCOA Golf Outing (Wastewater Team attending)

10/27 - BGC, Inc. Water & Wastewater Team Annual Ol'Salty II Fishing Trip



Products



Services



Locations Map



Insights



Careers

